

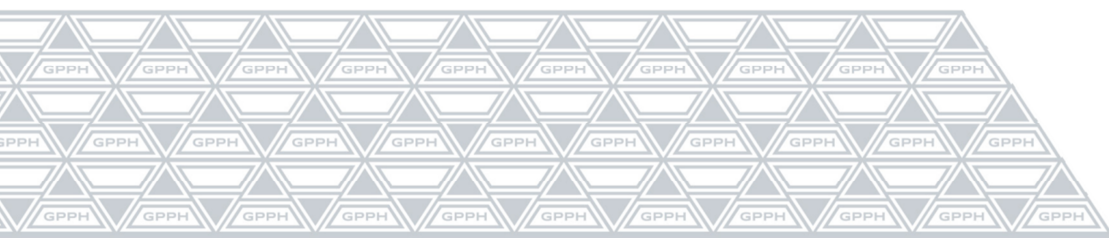
GPPH.PL

POLISH PRODUCER OF WELDING TABLES

HIGH QUALITY, LOW PRICE!



MODULAR WELDING TABLE MWT





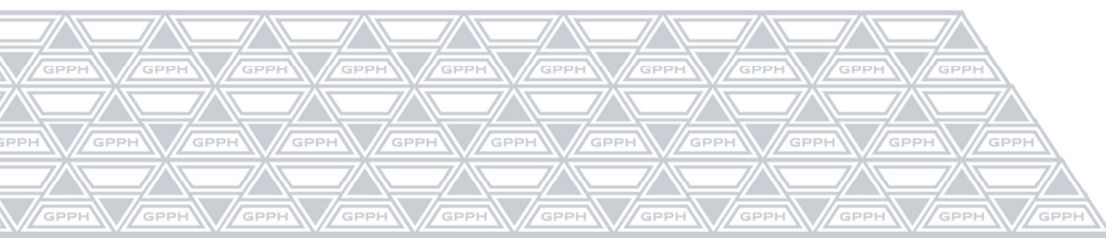
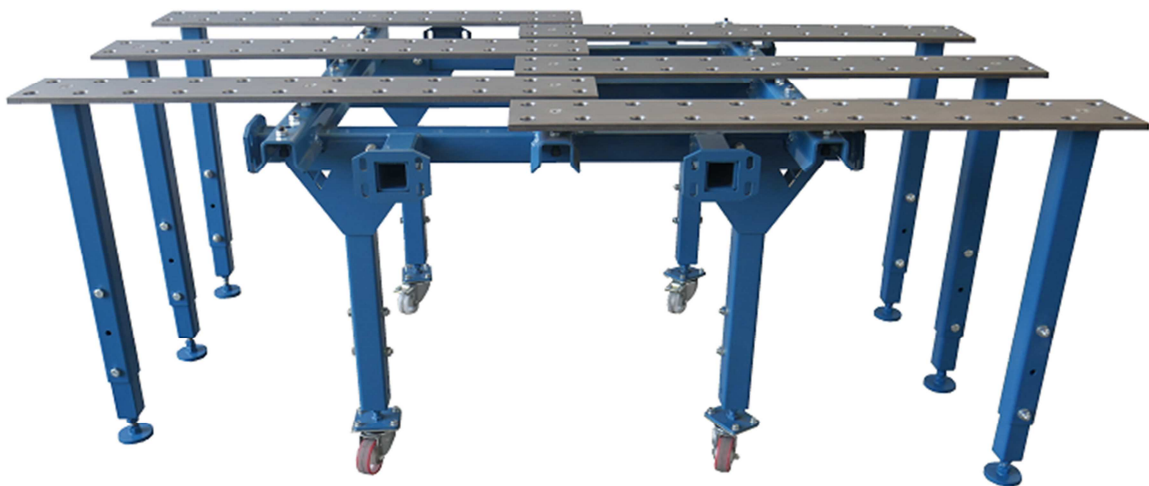
WELDING TABLE PROVIDES FAST AND PRECISE OPTIONS FOR MACHINING A SIMPLE 2D-CONSTRUCTION (BUILDING OF RAILINGS), BUT ABOVE ALL, PRECISE WORK ON OBJECTS WITH A LARGER NUMBER OF DIMENSIONS. IN ADDITION TO THE SIMPLIFIED PRODUCTION OF INDIVIDUAL ITEMS, IT ALSO HAS THE ADVANTAGE IN SERIAL PRODUCTION. TIME-CONSUMING WORK, SUCH AS MEASUREMENT AND EXACT ANGLE ARRANGEMENT OF INDIVIDUAL PARTS IS SIGNIFICANTLY SIMPLIFIED AND REPRODUCIBLE.

OUR PRODUCTS ARE USED IN ALMOST EVERY BRANCH OF INDUSTRY - MAINLY IN MACHINERY, CONSTRUCTION, METAL AND AUTOMOTIVE.

GET THE ADVANTAGE OF WELDING TABLES BY MAKING PRECISE CONSTRUCTIONS IN A MUCH SHORTER TIME.

ALL OUR TABLES ARE ENTIRELY PRODUCED IN POLAND!

WE HAVE A HUGE EXPERIENCE WHICH ALLOWS US TO ADJUST THE PRODUCT TO THE CUSTOMER'S REQUIREMENTS.





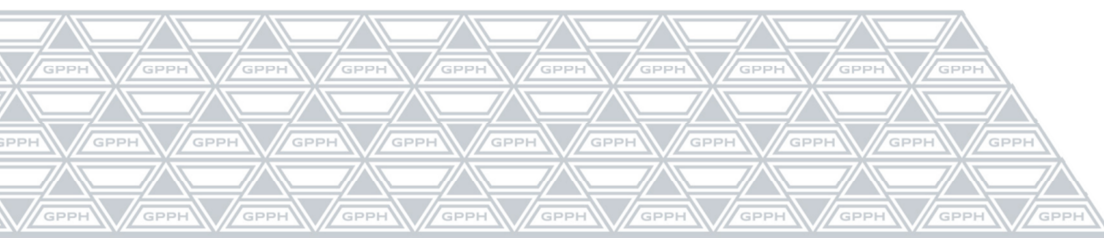
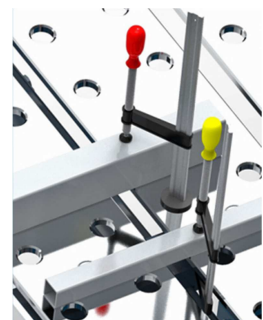
TECHNICAL PARAMETERS

- Stable construction
- The highest quality of workmanship.
- **Perfect flatness of the table due to the ability to adjust the Surface in three places.**
- Hole and slot possibility of tools installation.
- **Worktop made of S355J2+N.**
- **Thickness 15mm.**
- Maximum lifting capacity 1000kg.
- **System of holes Ø28 in the grid 100x100mm.**
- Chamfered holes
- **Wheels with supports in standard leg.**
- **Adjustable supports in additional legs, in staggered versions.**
- Adjustable table height in the range of 850mm – 1150mm, P=50mm.
- Tables can be combined freely to extend a working surface.
- Tables reinforced with ribs.
- Milled board
- Welding table and tools are produced with standard ISO 2768-1

ADVANTAGES AND BENEFITS OF MODULAR TABLES

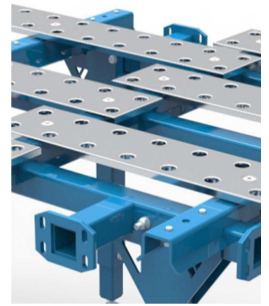
PERFECT FLATNESS - thanks to the adjustment of the height of the countertops by means of spacers, the operator can set the perfect working surface of the table.
Each surface of each plate be milled

OPEN-MOUNTED ASSEMBLY OF THE TOOLS – there are openings in the SYSTEM 28 in the table (Ø 28 in a 100x100mm grid). Our solution is compatible with the majority of tools which come from our competitors also operating in this system. For easier assembly of the holes, standard holes are made with a phase or a radius. They can be made on both sides with the possibility of turning each table top.





ADJUSTABLE PLATES - we can move them by increasing the working surface, as well as exchanging them for new ones, which affects the various adaptation of the table to the currently performed works and longevity of use.

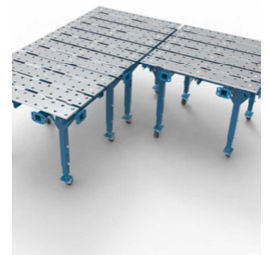


MODULAR ENLARGEMENT OF WORKING AREA -

we obtain it by quickly joining together many tables in table sets, in different directions directly or by means of connectors, standard or telescopic with length regulation. The operator has the ability to adjust the arrangement of tables depending on the current location in the production hall.



In case there is a need for more positions in a simple and quick way, we can divide individual sets of tables into individual positions.



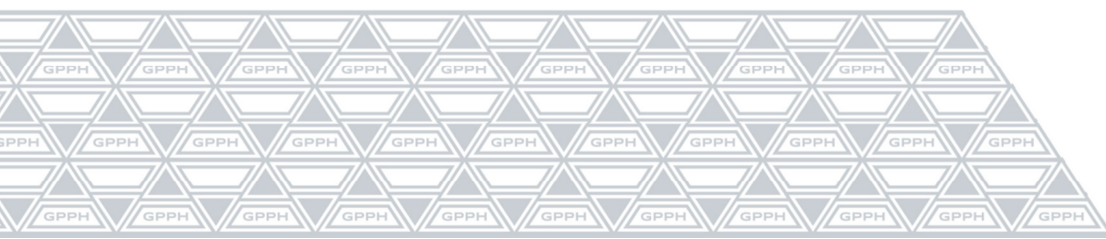
ADJUSTABLE TABLE HEIGHT - range from 850mm to 1150mm, stroke every 50 mm. The possibility of adapting the station to your needs, which affects the ergonomics of work for many operators!



INNOVATION DOCUMENTED IN THE PATENT OFFICE!

Presentation of modular welding table in below link:

<https://www.youtube.com/watch?v=PGWHI3Xi57o>



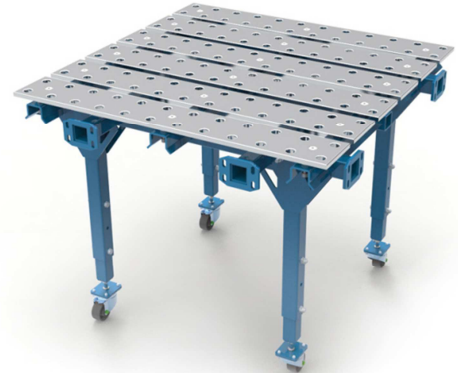


DIMENSIONS AND TYPES OF MODULAR TABLES

SINGLE TABLE

We offer three standard versions. They are ideal for smallscale production or serve as the basis for unlimited expansion of the surface of the welding station.

Tables
MVT 1000x1000mm
MWT 1200x1200mm
MWT 1600x1500mm



UNFOLDABLE SINGLE TABLE

Each table from our offer can be unfolded thanks to sliding plates and the use of additional legs.

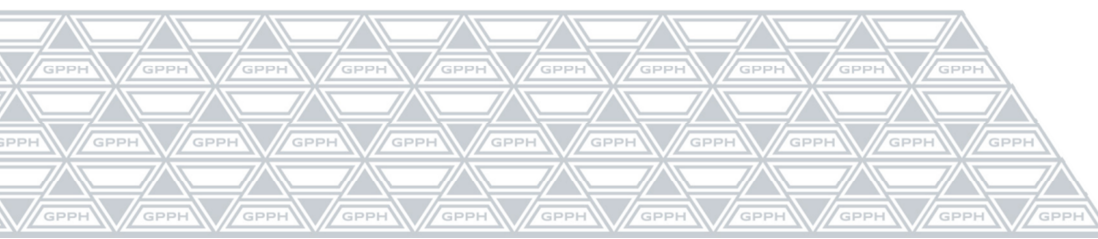
Tables
MWT 1770x1000mm (Table 1000x1000 + 5x legs)
MWT 2170x1200mm (Table 1200x1200 + 6x legs)
MWT 2670x1600mm (Table 1500x1600 + 8x legs)



DOUBLE TABLE

The most popular sets are sets composed of two single tables. The design of the tables allows expansion in every direction.

Tables
MWT 2000x1000mm (2x Tables 1000x1000)
MWT 2400x1200mm (2x Tables 1200x1200)
MWT 3200x1500mm (2x Tables 1600x1500)





KIT WITH A LARGE WORKING SURFACE

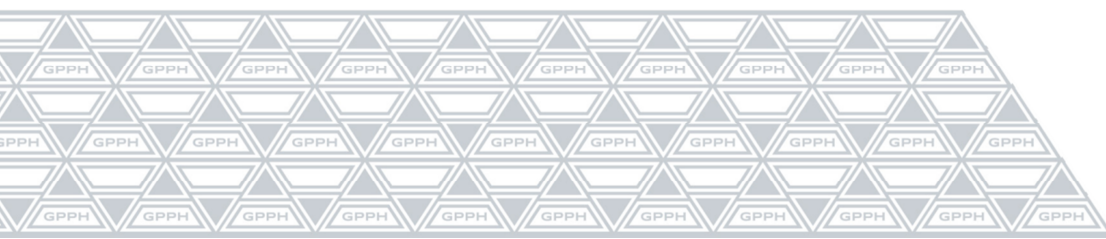
Connection of two unfolded tables by means of connectors are the perfect solution for the spatial construction.



Tables
MWT 1770x2630mm (2x Tables 1000x1000 + connector L=630mm + 10x legs)
MWT 2170x3030mm (2x Tables 1200x1200 + connector L=630mm + 12x legs)
MWT 2670x4000mm (2x Tables 1500x1600 + connector L=800mm + 16x legs)

ADDITIONAL EQUIPMENT

Additional plates	Name	Catalogue number
	Set of side plates (4psc.)	For table 1000x1000mm
		For table 1200x1200mm
		For table 1500x1600mm
	Set of top plates in stainless steel	For table 1000x1000mm
		For table 1200x1200mm
		For table 1500x1600mm





TOOLS

Stirrup clamp

Nr. N.001A



Fastenning clamp

Nr. N.001B



Variable throat depth clamp (B-line)

Nr. N.001C



Variable throat depth with lever clamp (B-line)

Nr. N.001D



Stirrup clamp (B-line)

Nr. N.001E



Fastenning clamp (B-line)

Nr. N.001F



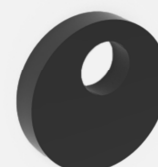
Fast assembly bolt

Nr. N.002



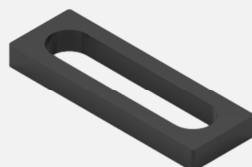
Eccentric stop Ø100

Nr. N.003



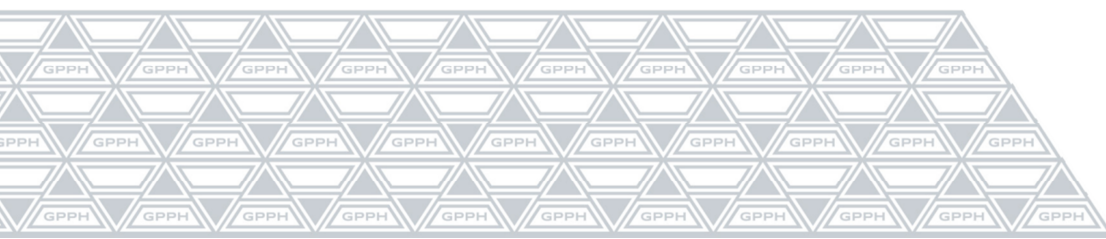
Stop 150

Nr. N.004



Stop 225

Nr. N.005





Stop 260

Nr. N.006



Stop 500

Nr. N.007



Protractor

Nr. N.008



**Angle precision square (flat)
275x150**

Nr. N.009



**Angle precision square (flat)
320x150**

Nr. N.010



**Angle precision square (flat)
350x250**

Nr. N.011



Angle bracket 185x175

Nr. N.012



**Angle bracket
protractor 200x200**

Nr. N.013



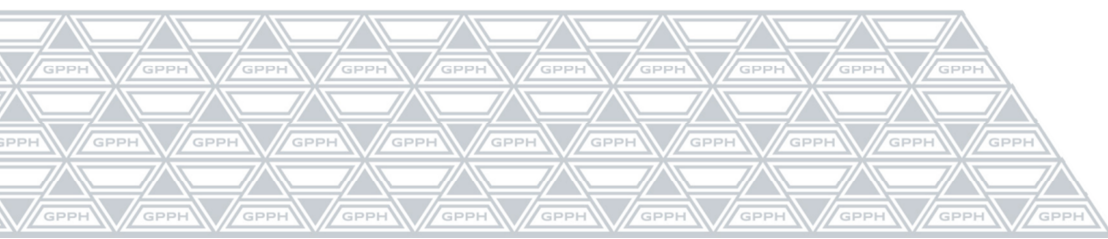
Angle bracket 300x190

Nr. N.014



Angle bracket 450x250

Nr.N.015





**Angle bracket
275x500x175x100**

Nr. N.016



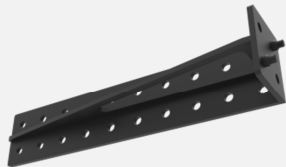
Table extension 1000x100

Nr. N.017



Table extension 1000x200

Nr. N.018



Welding torch handle

Nr. N.020



Prism Ø58mm 130°

Nr. N.021



Prism Ø58mm 90°

Nr. N.022



Prism Ø58mm 130/90°

Nr. N.023



**Fast assembly bolt S shelf
210x100**

Nr. N. T.011A



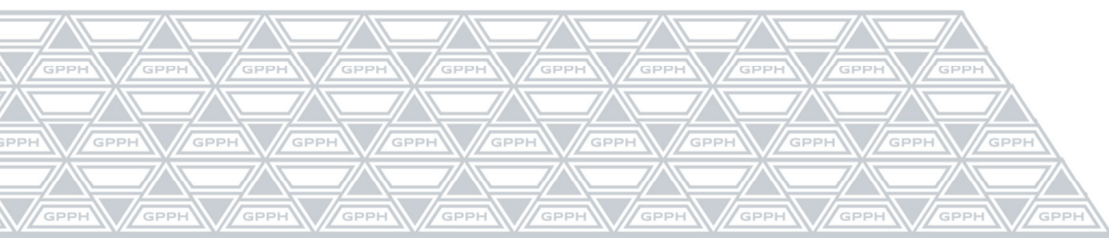
**Fast assembly bolt M shelf
210x200**

**P
Nr. N. T.011B**



**Clamp shelf
90x200**

Nr. N. T.011C





**Clamp shelf M
90x300**

Nr. N. T.011D



**Flat shelf S
100x210**

Nr. Kat. T.011E



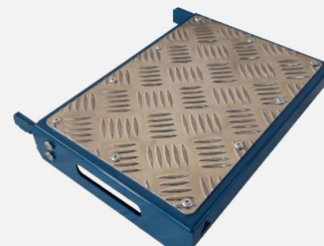
**Flat shelf M
210x200**

Nr. Kat. T.011F



**Flat shelf L
210x300**

Nr. N. T.011G



**Shelf MIX
200x280**

Nr. N. T.011H



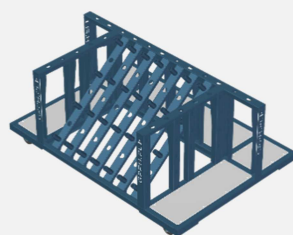
**Documentation shelf
220x280**

Nr. N. T.011I



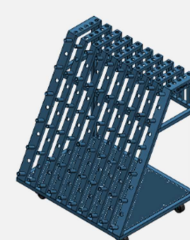
**Tool trolley
1300x900x600**

Nr. N. T.012B



**Tool trolley
1000x800x1130**

Nr. N. T.012C



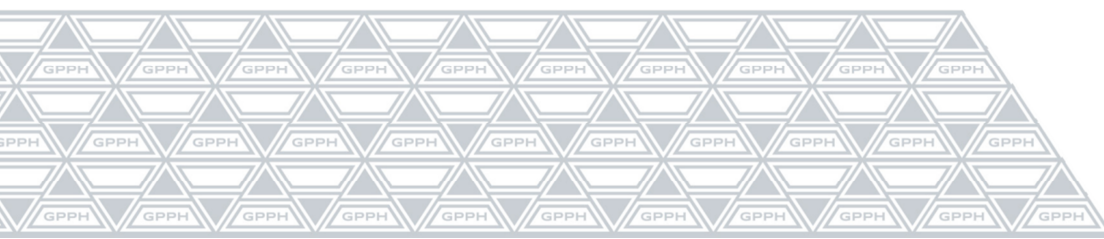
**Concentrated
Anti-spatter liquid
Best Weld 1l**

Nr.N . T.013A



**Concentrated
Anti-spatter liquid
Best Weld 5l**

Nr. N. T.013B





**Concentrated
Degreasing and cleaning
Best Max 1l**

Nr. N. T.013C



**Concentrated
Degreasing and cleaning
Best Max 5l**

Nr. N. T.013D



Anti-spatter Splayer

Nr. N. T.014

