

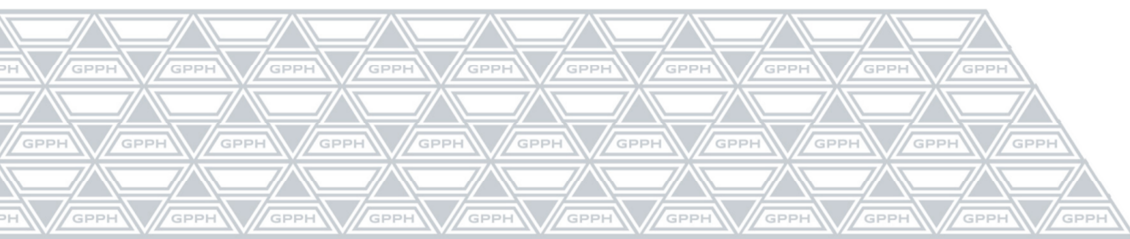
GPPH.PL

POLISH PRODUCER OF WELDING TABLES

HIGH QUALITY, LOW PRICE!



TRADITIONAL WELDING TABLE TWT

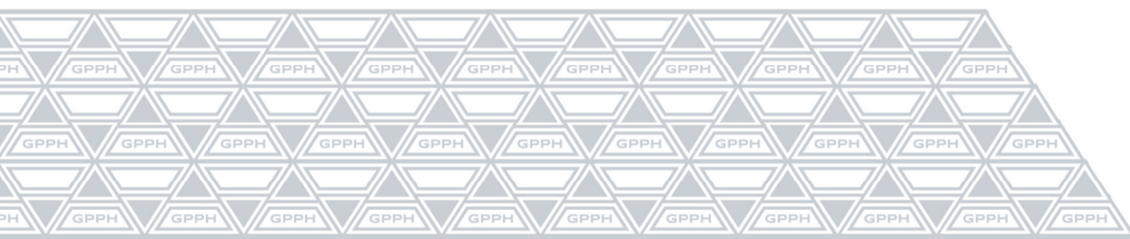




GET THE ADVANTAGE OF WELDING TABLES BY MAKING PRECISE CONSTRUCTIONS IN A MUCH SHORTER TIME.

WELDING TABLE PROVIDES FAST AND PRECISE OPTIONS FOR MACHINING A SIMPLE 2D-CONSTRUCTION (BUILDING OF RAILINGS), BUT ABOVE ALL, PRECISE WORK ON OBJECTS WITH A LARGER NUMBER OF DIMENSIONS. IN ADDITION TO THE SIMPLIFIED PRODUCTION OF INDIVIDUAL ITEMS, IT ALSO HAS THE ADVANTAGE IN SERIAL PRODUCTION. TIME-CONSUMING WORK, SUCH AS MEASUREMENT AND EXACT ANGLE ARRANGEMENT OF INDIVIDUAL PARTS IS SIGNIFICANTLY SIMPLIFIED AND REPRODUCIBLE.

OUR PRODUCTS ARE USED IN ALMOST EVERY BRANCH OF INDUSTRY - MAINLY IN MACHINERY, CONSTRUCTION, METAL AND AUTOMOTIVE.





TECHNICAL PARAMETERS OF WELDING TABLES

- stable and massive construction
- the highest quality of workmanship
- **perfect flatness of the table** $[+/- 0,5\text{mm}]$
- made of S355J2+N*
- **thickness 15 (mm)**
- holes of system $\varnothing 28$ in the grid 100 x 100
- three grids of holes on the 4 sides
- chamfered holes for easy tool assembly
- engraved scale in the grid 100 x 100 (mm)
- adjustable supports (standard equipment) or wheels with adjustable supports (additional equipment)
- height adjustment of the table with standard legs approx. 880-930 (mm)
- possibility of using stainless steel covers
- tables can be combined freely to extend a working surface
- all tables are reinforced with ribs
- other arbitrary sizes (larger or smaller) are also available upon request
- welding table and tools are produced with standard ISO 2768 – 1.



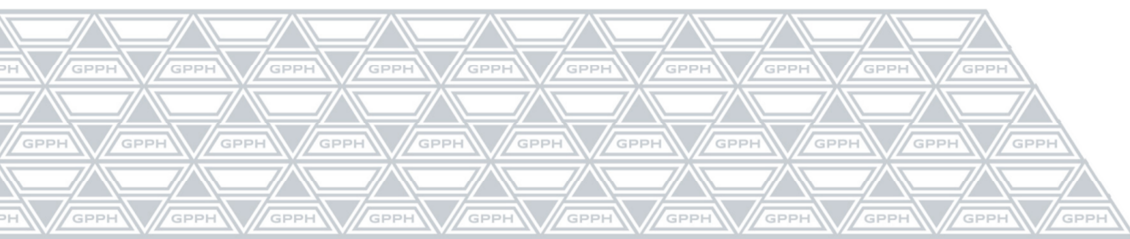
***We use a carefully selected steel. Depending on the batch, it may appear in shades of blue and dark gray. It is natural to have different shades on one sheet - this is due to the technological process in the steelworks and does not affect its quality or structure.**

We do not pickle the metal sheet to obtain even color because this process makes the table top bright. The flash can bounce off the table during welding, making it difficult to work.

We do not cover our tables with paints, because it makes the surface of the tables difficult to conduct. Our tables are coated with an oil-based preparation that protects them during transport and first use. We recommend using anti-spattering agents.

Welding tables that are on the market are mostly made of constructional steel S355J2+N, which is not hardened or nitrided.

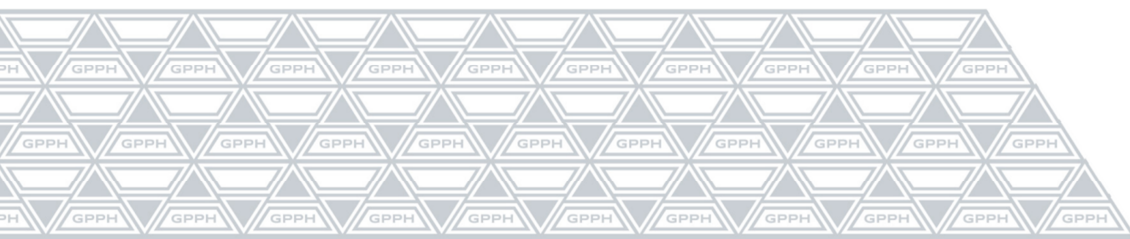
According to the opinion of many specialists with whom we have the opportunity to discuss this topic, nitriding has a negligible effect on the properties of steel S355J2+N. Therefore, we offer a specific product at a reasonable price without marketing tricks.





DIMENSIONS

SIZE OF THE TABLE	LENGTH X WIDTH [mm]	SIDE PLATE [mm]	WEIGHT approx. [kg]	CAPACITY max. [kg]	NUMBER OF LEGS
TWT.15.100100	1000x1000	200	240	2000	4
TWT.15.120120	1200x1200	200	395	2000	4
TWT.15.150100	1500x1000	200	420	2000	4
TWT.15.150148	1500x1480	200	452	2000	4
TWT.15.200100	2000x1000	200	488	2000	4
TWT.15.240120	2400x1200	200	642	3000	6
TWT.15.300148 Set of two tables 150x148	3000x1480	200	904	4000	8





ADDITIONAL EQUIPMENT

Stirrup clamp

Nr. N.001A



Fastenning clamp

Nr. N.001B



Variable throat depth clamp (B-line)

Nr. N.001C



Variable throat depth with lever clamp (B-line)

Nr. N.001D



Stirrup clamp (B-line)

Nr. N.001E



Fastenning clamp (B-line)

Nr. N.001F



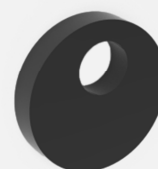
Fast assembly bolt

Nr. N.002



Eccentric stop Ø100

Nr. N.003



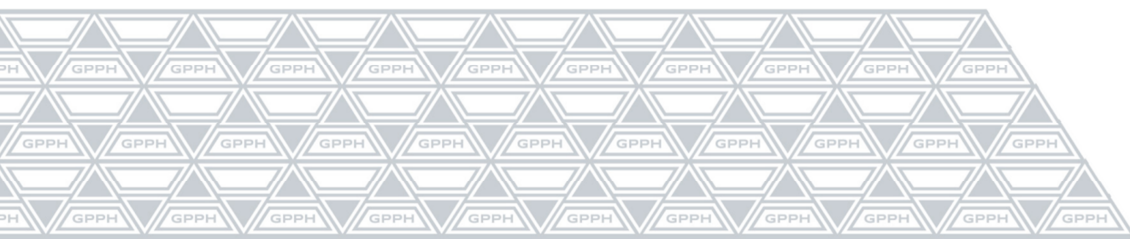
Stop 150

Nr. N.004



Stop 225

Nr. N.005





Stop 260

Nr. N.006



Stop 500

Nr. N.007



Protractor

Nr. N.008



**Angle precision square (flat)
275x150**

Nr. N.009



**Angle precision square (flat)
320x150**

Nr. N.010



**Angle precision square (flat)
350x250**

Nr. N.011



Angle bracket 185x175

Nr. N.012



**Angle bracket
protractor 200x200**

Nr. N.013



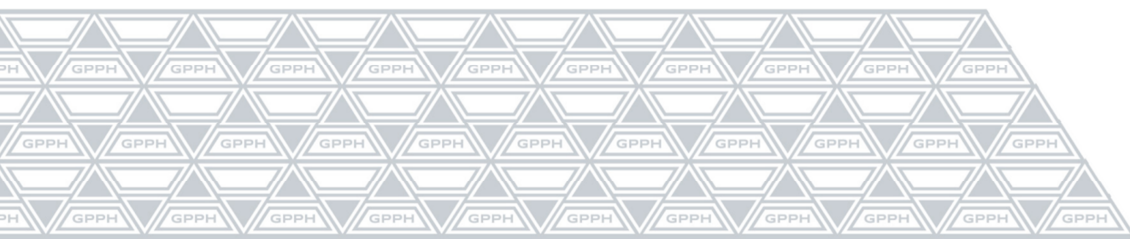
Angle bracket 300x190

Nr. N.014



Angle bracket 450x250

Nr.N.015





**Angle bracket
275x500x175x100**

Nr. N.016



Table extension 1000x100

Nr. N.017

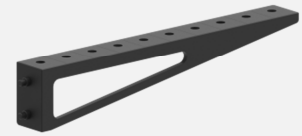
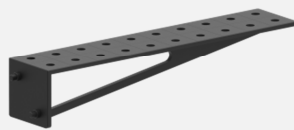


Table extension 1000x200

Nr. N.018



**Modular welding connection block
1000x200x200**

Nr. N.019



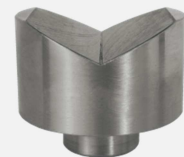
Welding torch handle

Nr. N.020



Prism Ø58mm 130°

Nr. N.021



Prism Ø58mm 90°

Nr. N.022



Prism Ø58mm 130/90°

Nr. N.023



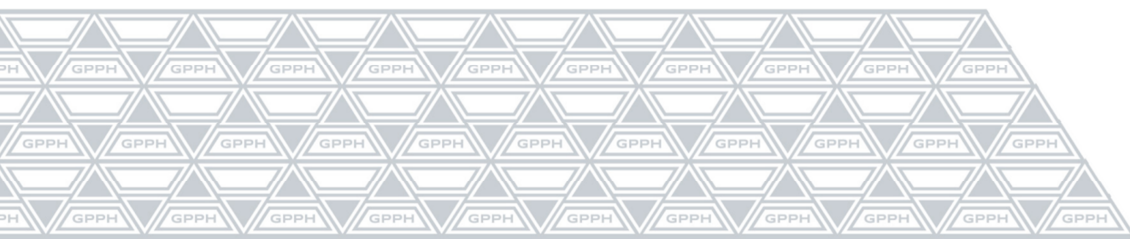
**Stainless steel
covers**

**Price
on request
Nr. N. T.009**



**Leg with wheel and adjustable
support**

Nr. N. T.010





**Fast assembly bolt S shelf
210x100**

Nr. N. T.011A



**Fast assembly bolt M shelf
210x200**

Nr. N. T.011B



**Clamp shelf S
90x200**

Nr. N. T.011C



**Clamp shelf M
90x300**

Nr. N. T.011D



**Flat shelf S
210x100**

Nr. Kat. T.011E



**Flat shelf M
210x200**

Nr. Kat. T.011F



**Flat shelf L
210x300**

Nr. N. T.011G



**Shelf MIX
200x280**

Nr. N. T.011H



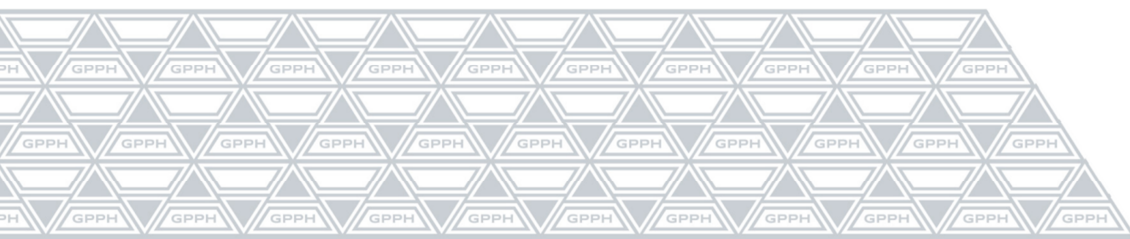
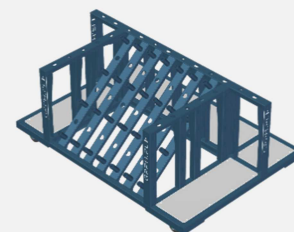
**Documentation shelf
220x280**

Nr. N. T.011I



**Tool trolley
1300x900x600**

Nr. N. T.012B





**Tool trolley
1000x800x1130**

Nr. N. T.012C



**Concentrated
Anti-spatter liquid
Best Weld 1l**

Nr.N . T.013A



**Concentrated
Anti-spatter liquid
Best Weld 5l**

Nr. N. T.013B



**Concentrated
Degreasing and cleaning
Best Max 1l**

Nr. N. T.013C



**Concentrated
Degreasing and cleaning
Best Max 5l**

Nr. N. T.013D

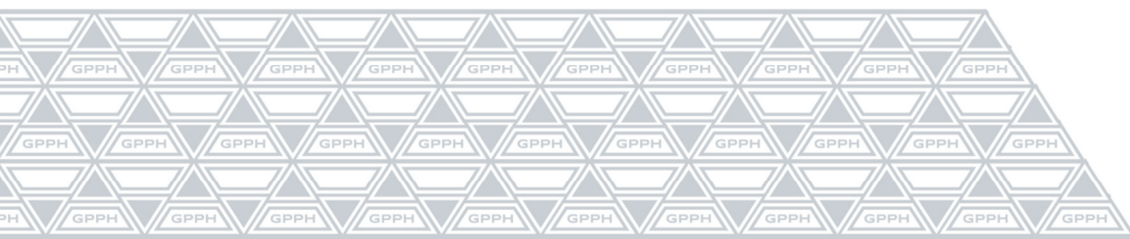


Anti-spatter splayer

Nr. N. T.014



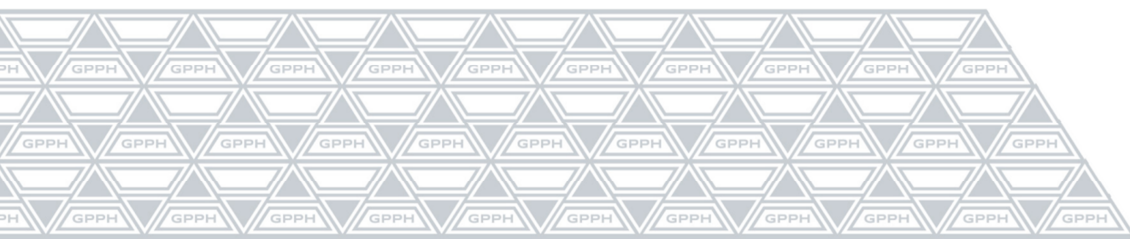
**Connection pin
Nr. N. T.015**





FOR OUR WELDING TABLES WE PROPOSE READY TOOL SETS

Tools		SET 1	SET 2	SET 3	SET 4
Fastening clamp	N.001A	6	8	10	14
Fastening clamp with lever	N.001B	-	2	4	6
Fast assembly bolt	N.002	8	14	20	28
Eccentric stop Ø100	N.003	4	6	8	10
Stop 150	N.004	2	4	6	8
Stop 225	N.005	2	4	4	6
Stop 260	N.006	-	2	4	4
Stop 500	N.007	-		2	4
Protractor	N.008	-	1	1	2
Angle precision square (flat) 275x150	N.009	2	4	4	6
Angle precision square (flat) 320x150	N.010	-	2	4	4
Angle precision square (flat) 350x250	N.011	-	-	2	4
Angle bracket 185x175	N.012	-	4	6	8
Angle bracket 200x200	N.013	-	2	4	6
Angle bracket 300x190	N.014	-	2	4	4
Angle bracket 450x250	N.015	-	1	2	4
Angle bracket 275x500x175x100	N.016	-	-	1	2
Table extension 1000x100	N.017	-	-	2	4
Table extension 1000x200	N.018	-	-	-	2
The total number of tools included in the set		24	56	88	126





Toolset 1

The total number of tools included in the set: 24



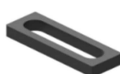
6x Stirrup clamp
N.001A



8x Fast assembly bolt
N.002



4x Eccentric stop Ø100
N.003



2x Stop 150
N.004



2x Stop 225
N.005



2x Angle precision square
(flat) 275x150
N.009



Toolset 2

The total number of tools included in the set: 56



8x Stirrup clamp
N.001A



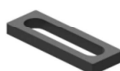
2x Fastening clamp
N.001B



14x Fast assembly bolt
N.002



6x Eccentric stop Ø100
N.003



4x Stop 150
N.004



4x Stop 225
N.005



2x Stop 260
N.006



1x Protractor
N.008



4x Angle precision square
(flat) 275x150
N.009



2x Angle precision square
(flat) 320x150
N.010



4x Angle bracket
185x175
N.012



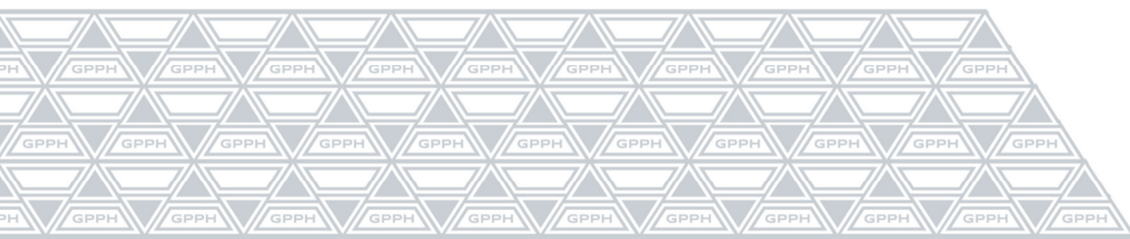
2x Angle bracket
200x200
N.013



2x Angle bracket
300x190
N.014



1x Angle bracket
450x250
N.015





Toolset 3

The total number of tools included in the set: 88



10x Stirrup clamp
N.001A



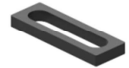
4x Fastenning clasp
N.001B



20x Fast assembly bolt
N.002



8x Eccentric stop Ø100
N.003



6x Stop 150
N.004



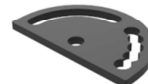
4x Stop 225
N.005



4x Stop 260
N.006



2x Stop 500
N.007



1x Protractor
N.008



4x Angle precision square
(flat) 275x150
N.009



4x Angle precision square
(flat) 320x150
N.010



2x Angle precision square
(flat) 350x250
N.011



6x Angle bracket
185x175
N.012



4x Angle bracket
200x200
N.013



4x Angle bracket
300x190
N.014



2x Angle bracket
450x250
N.015



1x Angle bracket
275x500x175x100
N.016



2x Table extension 1000x100
N.017



Toolset 4

The total number of tools included in the set: 126



14x Stirrup clamp
N.001A



6x Fastenning clasp
N.001B



28x Fast assembly bolt
N.002



10x Eccentric stop Ø100
N.003



8x Stop 150
N.004



6x Stop 225
N.005



4x Stop 260
N.006



4x Stop 500
N.007



2x Protractor
N.008



6x Angle precision square
(flat) 275x150
N.009



4x Angle precision square
(flat) 320x150
N.010



4x Angle precision square
(flat) 350x250
N.011



8x Angle bracket
185x175
N.012



6x Angle bracket
200x200
N.013



4x Angle bracket
300x190
N.014



4x Angle bracket
450x250
N.015



2x Angle bracket
275x500x175x100
N.016



4x Table extension 1000x100
N.017



2x Table extension 1000x200
N.018

